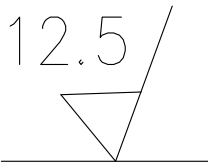


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3-80-423-34683

DRAWING No

12.5



EP.AS PER DRG. NO:
3-80-300-19825
STY P, d1=295

EP.AS PER DRG. NO:
3-80-300-19825
STY Pm, d1=415

(TYP)

R10
(TYP)

650

650

1300

85(min)
(TYP)

71 (THK)

ID415

OD557

+3.2
-0.0

+3.2
-0.0

+0.0
-3.2

OD397

ID295

R10 (THK)

30°

+5.0
-0.0

74

65 (MIN)

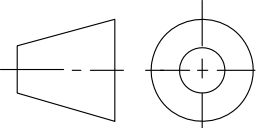
550

94

+5.0
-0.0

NOTES :-

01. DESIGN PRESSURE : 381kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 200° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST VERSION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. VENDOR SHALL SUBMIT FINAL DRAWING WITH DIMENSIONS AND ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

01	BW UEQT ID415X71/ID295X51	3-80-423-34683	92 525 065 0000 SA234WPC	A	1700,000 1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
			BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017	DRN CHD APPD	NAME RP SINGH KONDAPA NAIDU R.SESHAGIRI	SIGN DATE 01.08.17 01.08.17 01.08.17
DEPT. CODE	GRADE OF UN TOL. DIM C/M/F		SCALE N.T.S.	WEIGHT (Kg). ~1700	BHEL PO REF.NO:	ITEM No.
TITLE BW UEQT (ID415X71/ID295X51)				CARD CODE U 01	DRAWING No. 3-80-423-34683	REV 00